



# NoWaste

## Heat Re Use system for Heavy Commercial Vehicles

**Theodore Sams**

AVL

**Carloandrea Malvicino,**  
Centro Ricerche Fiat



# Project general information

---

<b>Project full title:</b>	Waste heat Re Use system for Heavy Commercial Vehicles	
<b>Coordinator:</b>	Carloandrea Malvicino Centro Ricerche Fiat	
<b>Project major partners:</b>	Volvo, AVL, FAURECIA, Dell'Orto, University of Liege	
<b>Starting Date:</b>	<b>1<sup>st</sup></b>	<b>October 2011</b>
<b>Ending Date:</b>	<b>30<sup>th</sup></b>	<b>March 2015</b>
<b>Budget Total/Funding:</b>	4.5 MEUR / 2.7 MEUR	
<b>Type of project:</b>	Collaborative Project	

---

# Motivation, Objectives and Milestone plan

---

## Motivation

Reduction of vehicle fuel consumption (-10% in real use) recovering the engine waste by means of a Rankine Cycle and production of electrical energy to supply all the vehicle and engine auxiliaries

## Objectives

- Rig demonstrator with technical solutions to re-use the vehicle waste heat) electrical energy
- Vehicle demonstrator

## Milestones plan

Concept study : month 12

Bench validation: month 24

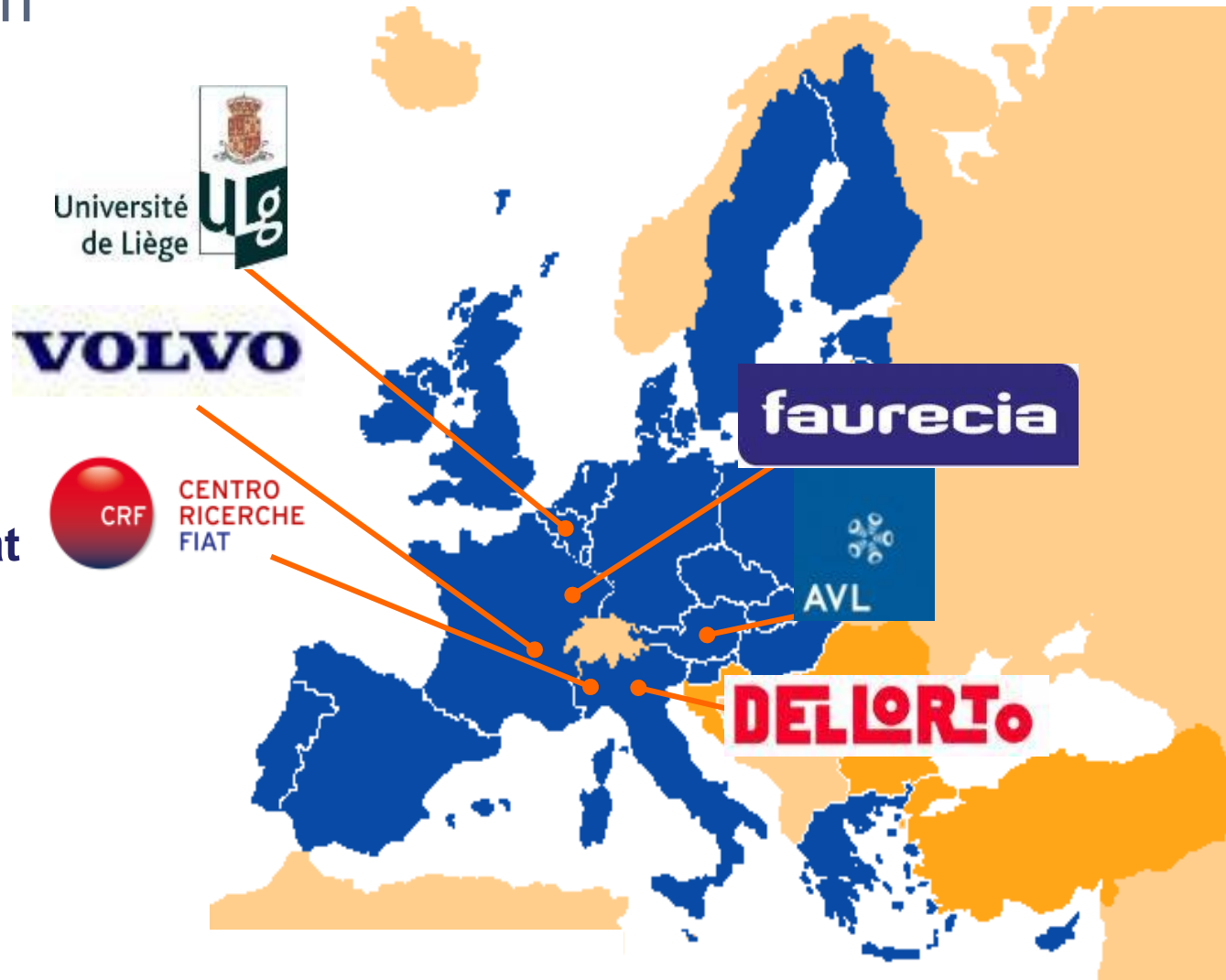
On board validation: month 36

## Clustering

The project is clustered with CORE and periodic common meeting

# The Consortium

Centro Ricerche Fiat  
Volvo  
AVL  
Faurecia  
Dell'Orto  
University of Liege



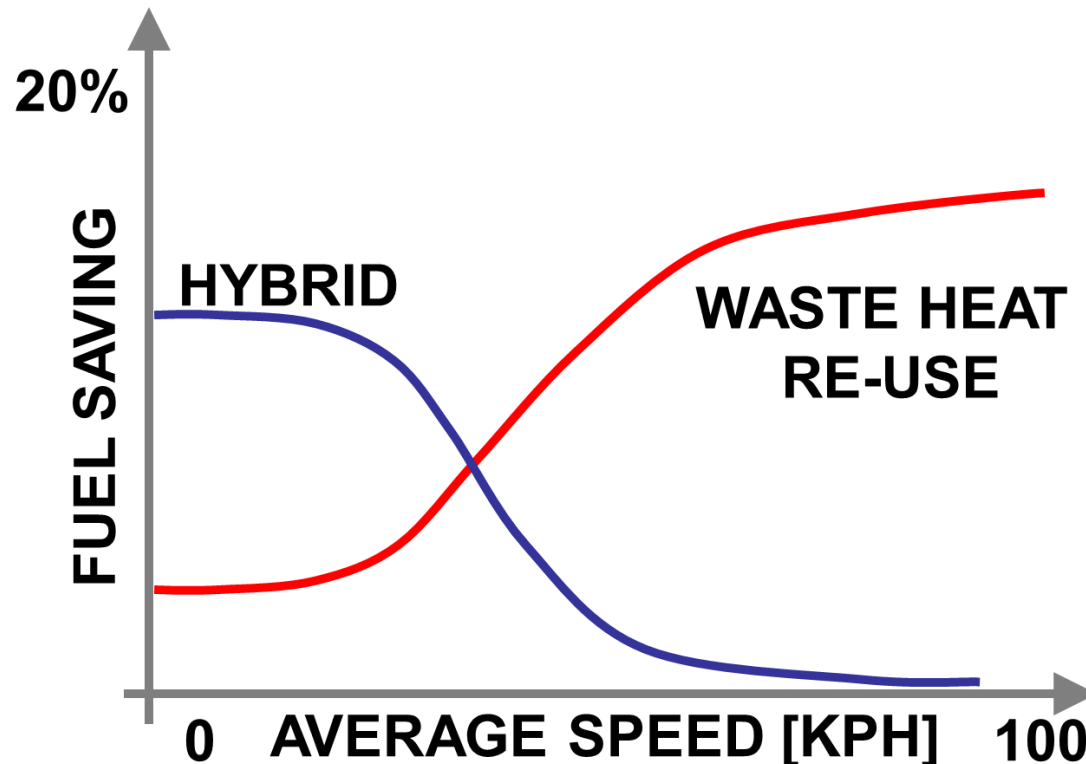
# CHALLENGES

---

**Challenge 1: CO<sub>2</sub> emission reduction in Real Use**

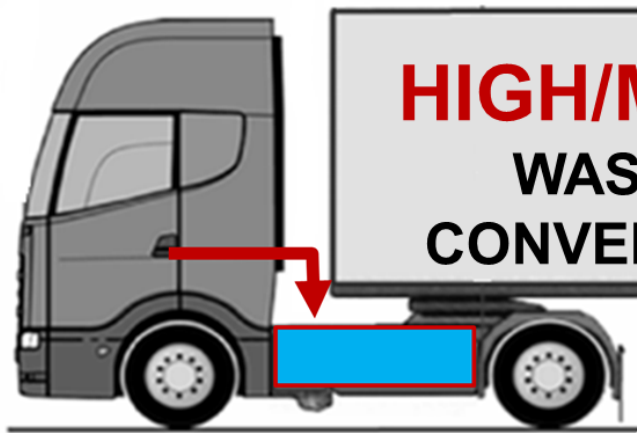
**Challenge 2: heat rejection**

**Challenge 3: Compliancy with hybrids powertrains**



# System Concept

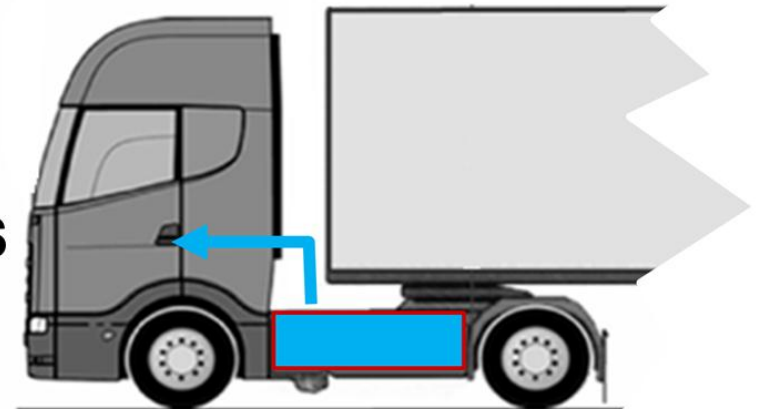
---



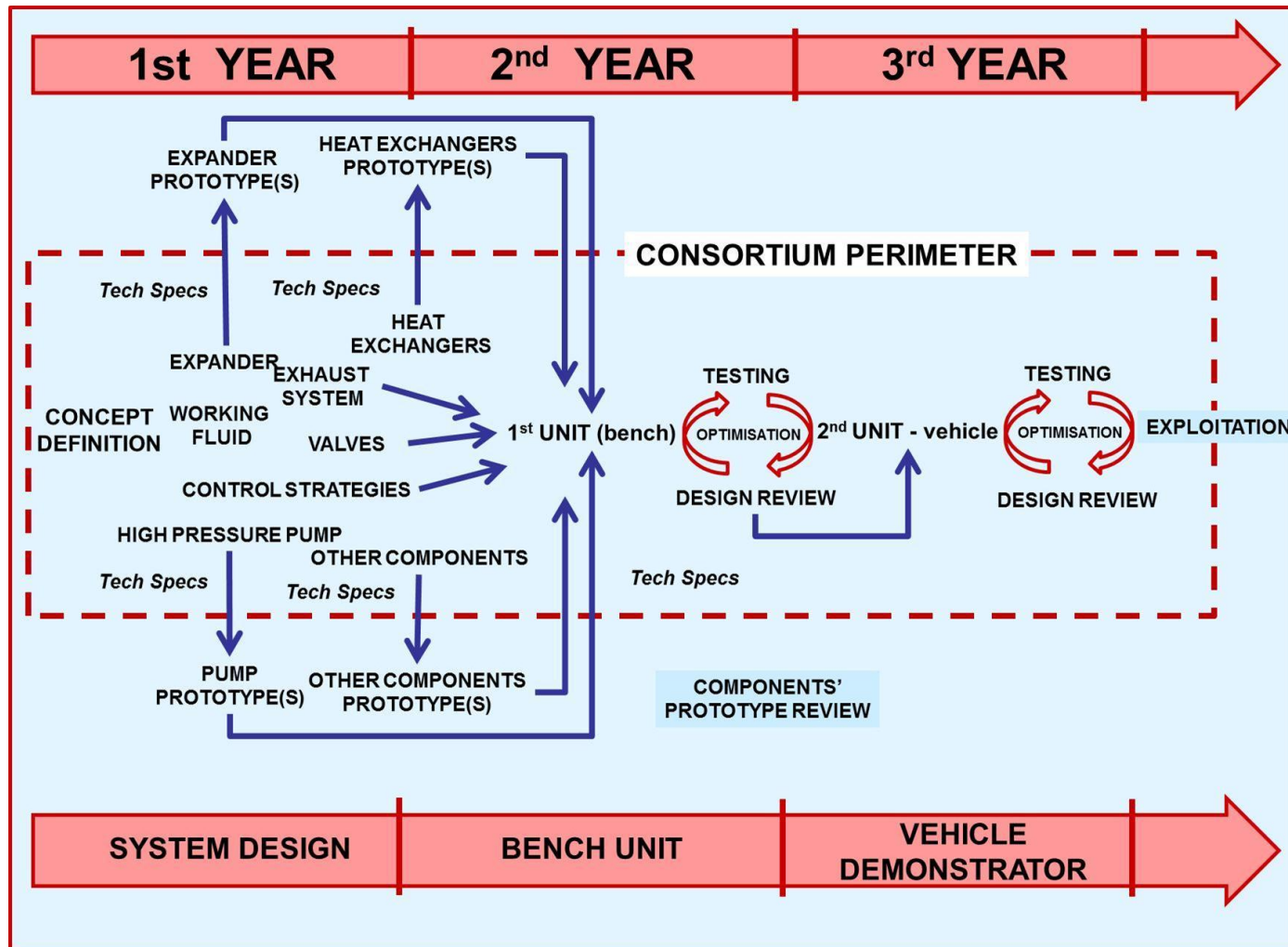
**HIGH/MEDIUM ENGINE LOAD**  
**WASTE HEAT RECOVERY AND  
CONVERSION IN ELECTRIC ENERGY**

**IDLING/LOW ENGINE LOAD**

**STORED ELECTRIC ENERGY  
USE FOR ON BOARD SYSTEMS  
AND HYBRID POWERTRAIN**

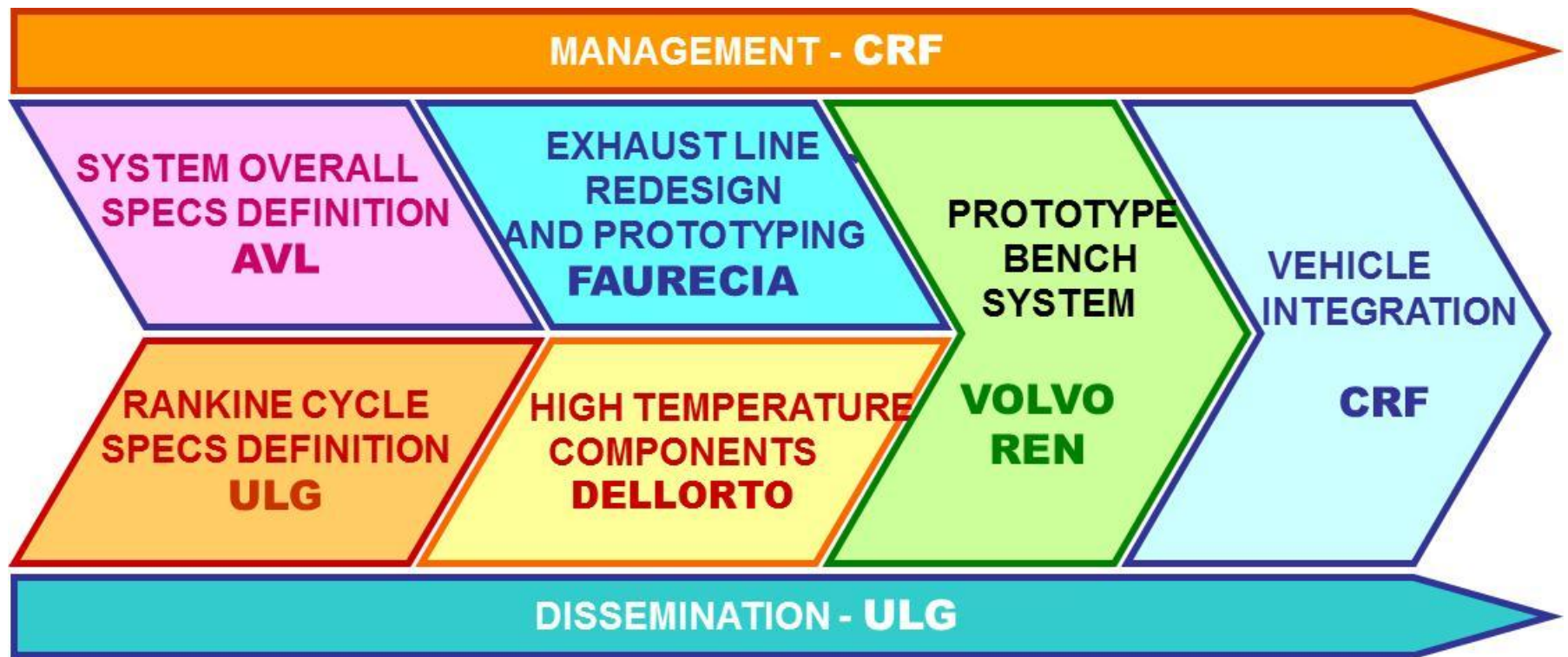


# Timing



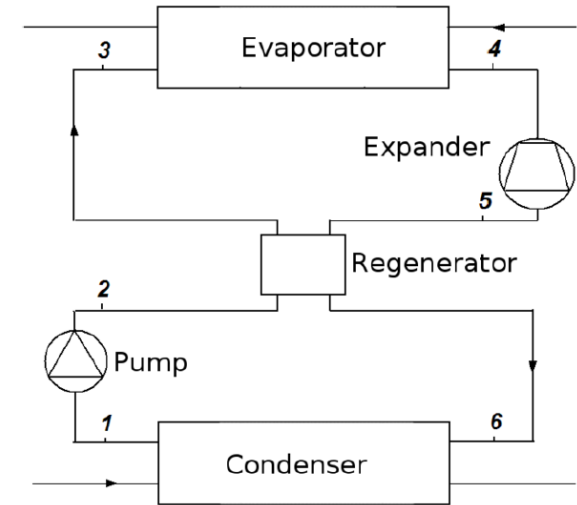
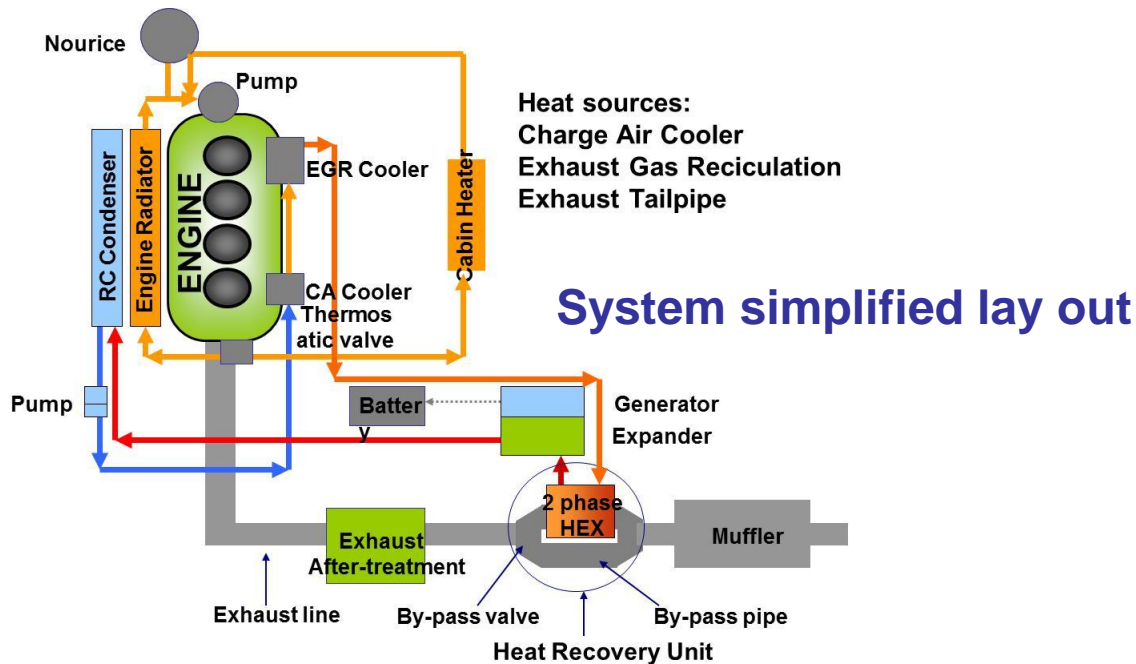
The system components will specified and identified within the project consortium and procured cooperating with to- be selected suppliers

# Partners Role



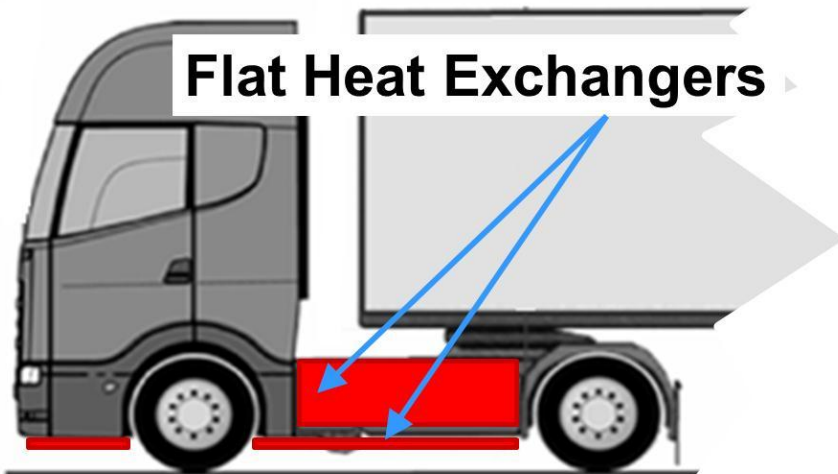


# Approach



**Rankine cycle scheme**

## Flat Heat Exchangers



**Flat Heat Exchangers (see TIFFE project) will be adopted to enhance the on board heat rejection capacity**

# Expected Final Results and their Use/Impact

---

- The waste heat recovery system components
- A an engine test rig with the waste heat recovery installed and fully validated
- A vehicle with a waste heat recovery unit installed and validated on board

The NoWaste system and components will be basis for a new generation of heat recovery and re-use unit for heavy and light duty commercial vehicles and buses.

The same system could be then applied to off-road vehicle.

# Work in Progress - Components

---

## Contacting several suppliers

### Technologies and suppliers

- Expander: Barbers Nichols, Mohawk Innovative Tech, Mattei, Sanden
- High pressure pump: Mattei, Barbers Nichols
- Heat Exchangers: Behr, Modine
- Evaporator: Behr, Modine, Benteler

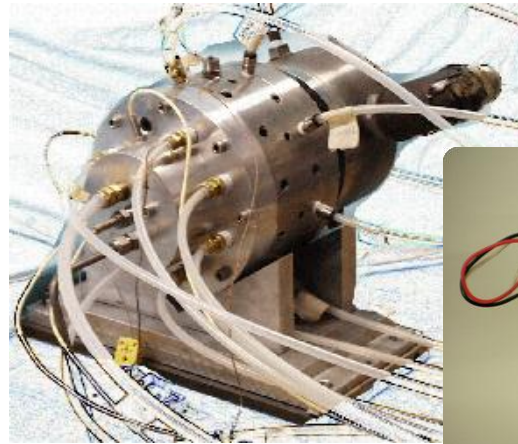
### Status

- The heat exchangers technology is being to be identified as well as the suppliers
- The expander technology is a bit more critical but nevertheless a panel of potential suppliers has been identified
- The high pressure pump is at present the most critical element and there a suitable component has been not still identified

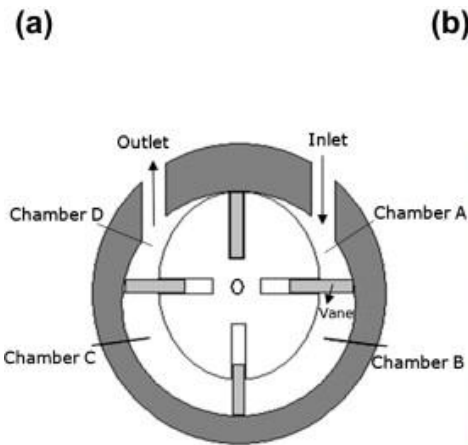
# Work in Progress - Components



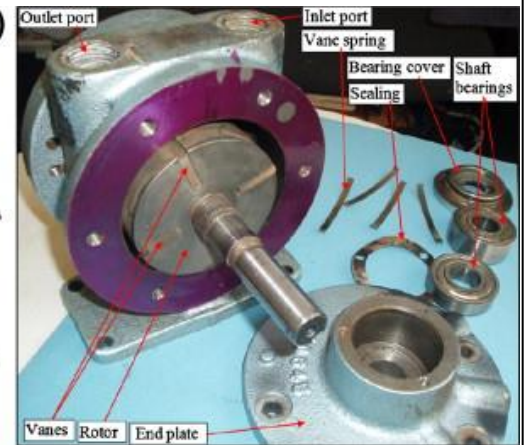
**Scroll expander**



**Turbine**



**Vane expander**

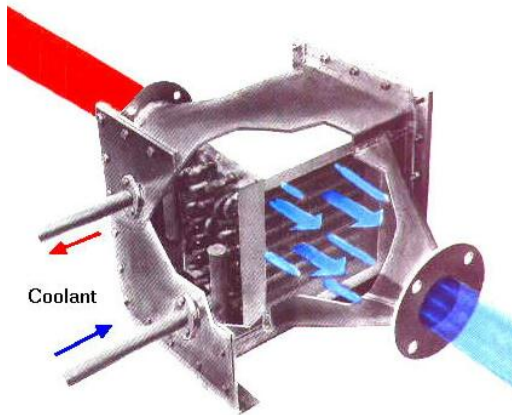


# Work in Progress - Components

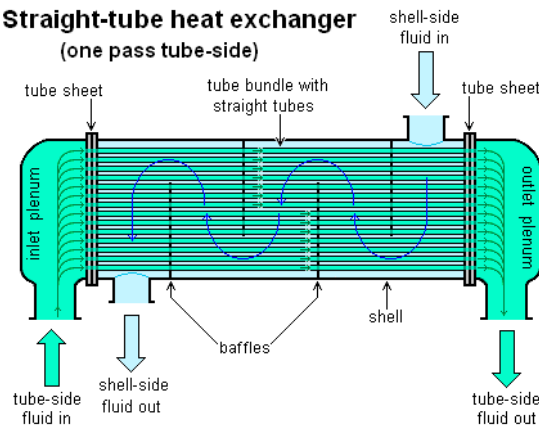
## Pump



## Tail pipe boilers



### Straight-tube heat exchanger (one pass tube-side)



## Condensers



---

# THANK YOU!